

8 7 1	6	5	4	3		2	1	
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PART REV TERMINATOR FEED TYPE DESCRIPTION	5 REF		(30) AT FRO	DNTHOLES	458637-3	C ECR-11-01		27JUL2011 BH BH
I528595-1 C LEADMAKER MECH POST FEED CUTS CARRIER I528595-2 C BENCH MECH PRE FEED CUTS CARRIER			REF	(29)				
1528595-6 C LEADMAKER MECH POST FEED CONTINUOUS CARRIER	57) REF	-		REF				
7-1528595-1CLEADMAKERMECH POST FEED-1AND SPAREPARTS7-1528595-2CBENCHMECH PREFEED-2AND SPAREPARTS			FEED TRACK POSI	TION				73
7-I528595-6 C LEADMAKER MECH POST FEED -6 AND SPARE PARTS 7-I528595-7 A - - SPARE PARTS KIT			GUIDE BY INS. BA	ARREL		338705-3 DOC 	UMENTATION PACKAGE	71
								- 69 - 68
	└── 2.799999999999 [.II0236220472		\frown	\sim	- 1 1 1 1 1 - 2 2 2 2 2 2		TE, IDENTIFICATION EW, DRIVE	67
CRIMP DATA BOSCH TERMINAL TE CRIMP SPEC 🔬		37	REF H	(34) 				· 65 · 64
TERMINAL NAME: BOSCH-DAMPING-TERMINAL CRIMP SIZE TYPE RANGE	SCR, BHC, M5xIO (REF)	\frown			- 	3-18031-0 SCF 	, SET, CUP POINT M6 X 6	.0 63
WIRE 2.54 [.100 IN] F I.50mm ² - 2.50mm ²	LUBRICATOR ASSEMBLY (REF)	(39)	TERMINAL SUPP LOCATION	ORT	- 2 2 2 2 2 2		, SET, FLT POINT M5 X 2 , BTN SKT HD CAP (M4 X	0.0 61
INSUL 4.32 [.170 IN] 0 3.40mm [.134 IN] 6 WIRE STRIP LENGTH -1 - APPL INSTRUCTIONS - <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>, HEX HD CAP M4 X 8.0</td> <td>59</td>							, HEX HD CAP M4 X 8.0	59
					-	· · · · · · · · · · · · · · · · · · ·	:, FLT SKT HD CAP M3 X I /L, FEED	
APPL SPEC							. BTN SKT HD CAP (M4 X	55
TERMINALS APPLIED		× .			-2222222	2 I-18023-2 SCF	, SKT HD CAP M4 X 12.0 , HEX, REG M3	53
TE PN MANUF'S PN TE SEAL PN -			67			811242-5 BUN	, HEX, REG MS IPER, HOLD DOWN ICER, TONKER	51
I 572888-1 I 928 498 055 828905-1 6 - I 572888-2 I 928 498 057 - - -	Co oo					I 18024-3 SCF	, BTN SKT HD CAP (M3 X	
1572888-3 1 928 498 057 - -	(53)					338676- CAN	I, UNIVERSAL PRE FEED I, UNIVERSAL POST-FEED	47
1572888-4 1 928 498 063 - 1572888-5 1 928 498 061 -						690191-1 PLU	LICATOR SUBASSEMBLY, HD G,NYLON	45
· · ·	(52)		$\int (3)^{A}$			1338660-1 RAM 		44
WIRE SIZE FILL CRIMP HEIGHT	(51)-				 -	 1 2-18024-6 SCF	, BTN SKT HD CAP (M8 X	
2.50mm ² 8 1.81 ±0.05 [.071 ±.002 IN] B4			2 4		 - I I I I I		M SUB-ASSY	40
1.50mm ² /8 1.58 ±0.05 [.062 ±.002 IN] D8					- -	I 469367-4 SH I 879103-2 FIN	M E ADJUST HEAD SUBASSY	38
· · · ·								36
- · · ·					- <u> </u> <u> </u> <u> </u> <u> </u> <u> </u> - <u>2</u> <u>2</u> <u>2</u> <u>2</u> <u>2</u>		PORT, TERMINAL , BTN SKT HD CAP (M4 X	20.0) 33
· · · ·					- -	-18023-2 SCF	HER, FLAT, REG M4 , SKT HD CAP M4 X I2.0	32
· · · ·					- -		CER, STRIP GUIDE	30
	(30)		34				CER, CRIMPER	28
			Â	ų.		356835-1 LEV	ER, DRAG RELEASE	26 25
	(29)			576			TE, STRIP GUIDE , SKT HD SHLDR 5.0 DIA	24
COMMENDED SPARE PARTS.						I 690472-2 STR	IPPER , SKT HD CAP M4 X IO.O	22
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. $\underline{\Im}$ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE				(9)A		4 18025-2 WAS	HER, SPRG LOCK, REG M4	20
APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION. 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION	/ / / 1 0 4 1		60				DER, SHEAR, NO-CUT	18
SHEET SUPPLIED WITH THE APPLICATOR.	(31) (32) (27) (25)		- Î					16
▲ ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS. ▲ THIS APPLICATOR APPLIES TERMINALS WITH A SEAL.		(59)(20)(56)						13
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. TERMINAL INSULATION RANGE QUOTED OF 2.2mm - 3.0mm.	61 26 23)				I 5-22280-0 SPF	ING, COMPRESSION	12
$ riangle \Delta$ apply torg-seal in allen socket to fill hole after	* WARNING on installation. set wire			54		- 32092 -0 SHE	AR HOLDER, FRONT, CUT	
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.	DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS			- 2	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	633 33-6 AN	ATING SHEAR, FRONT TIL, COMBINATION .100	9
▲ MINIMUM TENSILE VALUES FOR WIRE SIZES: 2.5MM = 190 N & 1.5MM = 135 N	BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE							6
	DAMAGE TO CRIMP TOOLING.					1 238011-2 BLC	RESSOR, SHEAR ICK, CRIMPER SPACER	5
VIEW B ROTATED 180°			· · · ·	83		I 455888-8 SP/	MPER, INSUL O PREMIUM CER, CRIMPER	3
POST-FEED 40mm STROKE POST-FEED 30mm STROKE PRE-FEED 30mm STR	ROKE PRE-FEED 40mm STROKE		·	82		I 456407-5 CR I PART NO	MPER, WIRE PREMIUM DESCRIPTION	I I TEM NO
(47) (47) (47) (48) (48)		- - - - - - - - - -	· · · · ·	80	THIS DRAWING IS A CONTROLLED DOCUMEN			onnectivity
$\left \begin{array}{c} \mathbf{b}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{b}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{c}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{c}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{c}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{c}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \\ \mathbf{c}^{0} \end{array} \right \left \begin{array}{c} \mathbf{c}^{0} \\ \mathbf{c}^{0$			· · · ·	78	DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED mm [N]	CHK - APVD 29NOV2005 NAME M,CLIFFORD PRODUCT SPEC		
		 	· · · ·	76	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±- 3 PLC ±-	- APPLICATION SPEC	FINE ADJUST SIDE HDI APPLICATOR	
	43		DESCI	T 4 RIPTION ITEM NO	4 PLC ±- ANGLES ±- MATERIAL FINISH	i see iddie	c cage code drawing no 00779℃⇔1528595	RESTRICTED TO - EET OF I REV C
						CUSTOMER ACCESSIBLE PRODU		

DRAWING NUMBER - 1528595 SHEET 2 OF 2 REV. C1